

Formierpaste

Replaces forming gas for large pipe diameters

- 700 g
- 2 years storable
- Dilutable with pure water
- Not flammable or corrosive
- No restriction during transport, storage or processing



Product description

Forming Paste is used as a substitute for forming gas. It is used for CrNi and CrNiMo steel when no argon or forming gas protection is provided on the root side during welding.

Application

The parts to be welded must be cleaned 20 mm wide on the root side and coated with the Forming Paste. Straightening work can be carried out for up to 1 hour on the parts coated with the Forming Paste. The Forming Paste also acts as root protection and keeps the weld pool in the welding seam.

After welding, the slag can be removed. A black burr remains, but this is not a corrosion problem. The weld does not need to be chemically or mechanically processed. No tarnish has formed in the area of the Forming Paste.

Item no.	Application	Packaging units
100315	Replacement for forming gas	700 g container