

Sprühbeizen

Make stainless steel rustproof



Product description

CMA Spray Pickles effortlessly remove tarnish, oxide layers, scale and extraneous rust. A bright, metallic clean surface is achieved. Weld seams are also cleaned. Before processing, an indicator can be added to the CMA Spray Pickles, which makes the work process easier to follow, reduces the formation of nitrous gases and prevents the formation of nitrite in the waste water. CMA Spray Pickles are free of hydrochloric acid and chlorides.

Application

CMA Spray Pickles are applied by spraying and are particularly suitable for container and apparatus construction. Depending on the degree of contamination or scaling of stainless steel materials (e.g. 1.4301), the contact time is 15 to 240 minutes (see table). Before spraying, the surface should be washed grease-free with Letra. After completion of pickling, the stainless steel surface is rinsed with pure cold water at 150 bar until the surface is neutral. The neutrality can be checked with a pH-paper at the lowest point of the workpiece.

Item no.	Application	Doba kontaktu	Packaging units
100140	For low-alloy material	30 - 180 min	30 KG container
100142	With reduced nitric acid	30 - 240 min	30 KG container
100145	For special materials and at low temperature	15 - 30 min	30 KG container
100160	For Ti-steels, gives a uniform surface finish	15 - 30 min	30 KG container